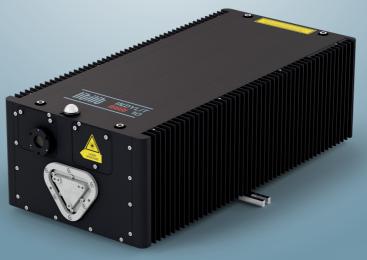
litilit

INDYLIT MM 10

Industrial Femtosecond Laser for Industrial and Medical Applications 1030 nm, 400 fs - 4 ps, 10 W, 70 kHz - 1.0 MHz



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ROBUST DESIGN FOR FLEXIBLE APPLICATIONS

FEATURES

- Extremely robust and stable
- Adjustable repetition rate, pulse duration, power
- High pulse energy and clean pulse shape
- Passively air cooled
- Maintenance-free & turn-key
- Dust and water protection IP51

APPLICATIONS

- Material microprocessing
- Ophthalmology
- Semiconductor and electronics
- Fabrication of medical devices
- Metals black marking

The **Indylit 10** is a compact, robust, passively air-cooled femtosecond laser designed for industrial and medical applications. The laser emits high-energy (up to 100 μ J) femtosecond pulses with very high temporal contrast. The beam has a Gaussian shape with excellent beam quality and roundness. The laser is dust and water protected (class IP51) and is designed for 24/7 operation in any environment. These properties make the **Indylit 10** a perfect choice for demanding applications where exquisite optical quality and reliable long-term operation are required.

SPECIFICATIONS

Model	Indylit 10
Central wavelength	1030 ± 2 nm
Average power ¹⁾	> 7 W @ 70 kHz > 8 W @ 100 kHz > 10 W @ 1 MHz
Max. pulse energy ¹⁾	> 100 μJ @ 70 kHz > 10 μJ @ 1 MHz
Pulse duration	380 ± 20 fs
Pulse duration tunability	400 fs - 4 ps
Internal pulse repetition rate	70 kHz – 1.0 MHz, down to 30 kHz in burst mode
Pulse picker	Integrated
Triggering mode	Pulse picker control via TTL gate
Burst length	112 pulses
Max. energy in burst	> 300 µJ
Power attenuation ²⁾	100 – 1 %
Beam quality	M² < 1.2
Beam circularity 3)	> 0.90
Beam diameter (at 1/e² level)	2.6 ± 0.3 mm 5.0 ± 0.5 mm (optional) 7.5 ± 0.7 mm (optional)
Polarization	Linear horizontal, > 1000 : 1 extinction
Prepulse contrast	> 1:1000



SPECIFICATIONS (continued)

Model	Indylit 10
Post pulse contrast	> 1:100
Beam divergence (full angle)	< 1 mrad (for 2.5 mm beam)
Beam pointing (RMS) 4)	< 20 µrad
Beam pointing vs temperature	< 20 µrad/°C
Power stability (RMS) ⁵⁾	< 1 %
Pulse energy stability (RMS) ⁶⁾	< 1 %
Warm-up time (cold start)	< 30 min
Warm-up time (warm start)	< 5 min
Laser control interface	CAN, USB
Operating voltage	24V, 25A (100240 V AC, 4763 Hz to 24V AC/DC converter included)
Average power consumption (after warm-up)	200 W
Maximal power rating	700 W
Operating temperature	18 – 33 °C ⁷)
Humidity	Non-condensing
Transportation/storage temperature	-20 – +70 °C
Dimensions: Laser head (L × W × H) Control unit (L × W × H) AC/DC converter (L × W × H)	482 x 230 x 163 mm 449 x 385 x 140 mm 250 x 125 x 60 mm
Umbilical length	3 ± 0.1 m
Cooling: Laser head Control unit	air (passive) forced air (fans)

⁽¹⁾ Please refer to the power and energy vs. pulse repetition rate curves for typical values.

²⁾ Attenuation can be controlled by a few different methods: a) by PC user interface, b) by CAN register, c) by analog input (0-1V, rise time <1µs). Beam quality specifications are maintained down to 10% power level.

- $^{\rm 3)}$ Defined as the worst case ellipticity along the z-scan (± $5 x L_{\rm Bayleigh})$ of the beam.
- ⁴⁾ Measured during 8h operation starting 30 minutes after warm-up. Environmental temperature stability within ± 1°C.
- ⁵⁾ Measured with integration time of 1s at the same conditions as (6).

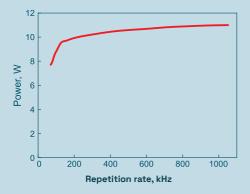
- ⁶⁾ Measured within 10s time interval for at least 1000 pulses.
- ⁷⁾ Higher operational temperature is available on request. Please contact LITILIT for details.
- ⁸⁾ Technology is protected by international patents: L16261 (B); JP6276471 (B2); US10038297 (B2); EP3718437, JDK3748737 (T3); CN06575849 (B); PL3178137 (T3); L16639 (B); L12020 563

C€ RoHS

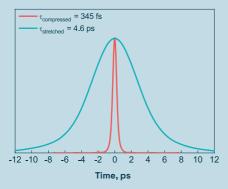




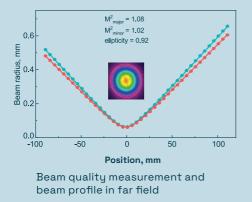
PERFORMANCE

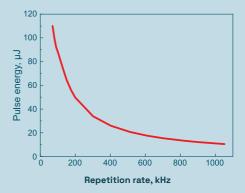


Average power dependence on the pulse repetition rate for infrared

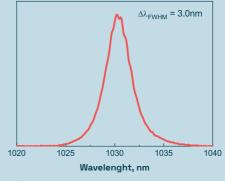


Pulse autocorrelation traces of compressed and maximally stretched 100 µJ pulses

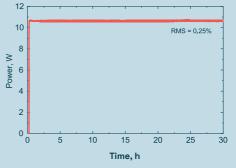




Pulse energy dependence on the pulse repetition rate for infrared

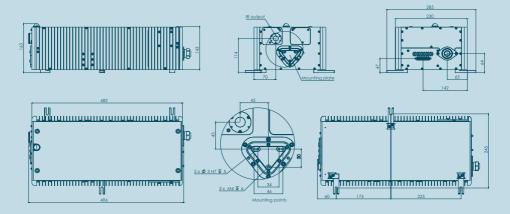


Optical spectrum

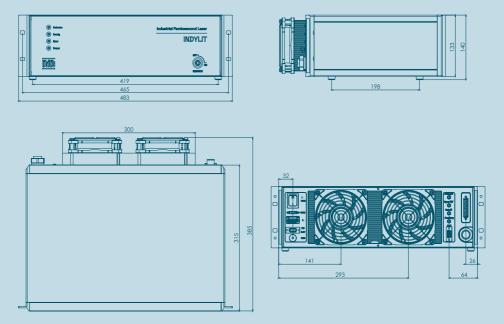


Power stability measurement after cold start

DRAWINGS



Drawing of Indylit 10 laser head (in mm)



Drawing of Indylit 10 laser control unit (in mm)





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